

IN THE CLAIMS

Please amend the claims as follows:

Claims 1-16 (Canceled).

Claim 17 (Currently Amended): A method for fabrication of a vehicle drop glass, with a transparent pane, on an extremity of which a support part is to be attached, which cooperates with a drive and/or guide device for heightwise movement of the pane, the method comprising:

orienting and attaching the pane at plural predetermined points of its surface in a device adapted to its shape;

depositing a curable plastic material on the pane with aid of at least one tool in a region of an assembly with the support part and fashioning such, in a fixed position in a space inside the device, into a fashioned part which, after its assembly with the pane, defines a position of the support part in relation to the predetermined points; and

curing the plastic material,

wherein the support part is made of at least one additional part, which is attached to the fashioned part in a predetermined position by at least one contact face fashioned on the fashioned part.

Claim 18 (Withdrawn): The method as claimed in claim 17, wherein the fashioned part is shaped without bonding with the pane and is then assembled to the pane in a same position.

Claim 19 (Previously Presented): The method as claimed in claim 17, wherein the fashioned part is shaped while bonding to the pane.

Claim 20 (Canceled).

Claim 21 (Currently Amended): The method as claimed in claim ~~[[20]]~~ 17, wherein the support part including the additional part is used as a portion of a mold used to shape the fashioned part, by pressing the support part for shaping onto a mass of plastic material constituting the fashioned part.

Claim 22 (Currently Amended): The method as claimed in claim ~~[[20]]~~ 17, wherein the support part constituting the additional part is used as a portion of a mold used to shape the fashioned part, by first attaching it in a predetermined spatial position inside the device and by subsequently filling with plastic mass an intermediate space that exists in the region of assembly between the support part put in place and a surface of the pane.

Claim 23 (Previously Presented): The method as claimed in claim 17, wherein the support part is assembled to the fashioned part by bonding, either with an adhesive deposited in addition or by direct adhesion between the fashioned part and the support part.

Claim 24 (Withdrawn): The method as claimed in claim 17, wherein the support part is assembled to the fashioned part with aid of a mechanical assembly by clamping and/or interlocking.

Claim 25 (Canceled).

Claim 26 (Withdrawn -Currently Amended): A vehicle drop glass comprising:  
a transparent pane on a bottom extremity of which is attached a support part that  
cooperates with a drive and/or guide device,

wherein a spatial position of the fixed support part is oriented in relation to the  
window with aid of a fashioned part formed on the pane, at plural predetermined points, at  
least two of which are situated on an edge of closure of the pane, and

wherein the fashioned part presents a contact face oriented in relation to plural  
predetermined points of its surface, for positioning of the support part.

Claim 27 (Canceled).

Claim 28 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein  
two of the predetermined points are in a region of an upper edge of the pane cooperating with  
a seal and another point is disposed close to the fashioned part put in place.

Claim 29 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein  
the fashioned part includes a curable thermoplastic or plastic material.

Claim 30 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein, in  
a region of the support part, oriented contact faces of the fashioned part are provided, on two  
main opposing faces of the window.

Claim 31 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein  
the support part is provided with a threaded hole or with a threaded stud for assembly to a  
drive or guide device.

Claim 32 (Withdrawn): The vehicle window pane as claimed in claim 26, wherein the pane, the contact face, and where necessary the support part are respectively provided with at least one recess, the recesses being aligned one with another and having passing through them a bolt or a screw for assembly with a drive or guide device.